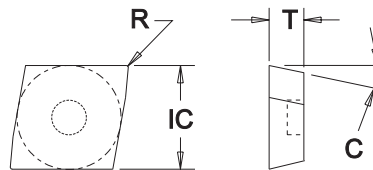
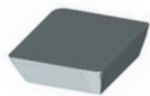


Inserts

Conventional

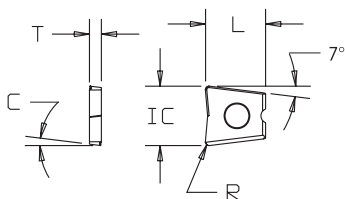
WMECA Type for "233, HPM" Series cutters



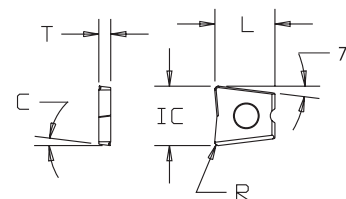
Insert Dimensional & Grade Specifications

Insert Number	IC	T	R	C	Coated Grades					Uncoated Grades				
					586XRm	606jRm	LT-50	LT-45	LT-40	LTC-21	LTC-83	LTC-14	LTC-10	
WMECA-530RJ	0.625	0.188	0.000 / 0.005	20°							●	●		
WMECA-531RJ	0.625	0.188	0.016	20°							●	●		
WMECA-532RJ	0.625	0.188	0.031	20°							●	●		
WMECA-533RJ	0.625	0.188	0.047	20°							●	●		
WMECA-534RJ	0.625	0.188	0.062	20°							●	●		
WMECA-535RJ	0.625	0.188	0.078	20°							●	●		
WMECA-536RJ	0.625	0.188	0.094	20°							●	●		
WMECA-537RJ	0.625	0.188	0.109	20°							●	●		

ZCEA Type



ZCEG Type



for "558" Series cutters

Chip Breaker Style

ZCEA / G Insert Dimensional and Grade Specifications

Insert Number	IC	T	R (Min.) *	C	L	All Materials Finishing and Light Roughing Only	
						LTC-10	LT-90
ZCEA-41.5__	.500	.098	.031	7°	.500		●
ZCEG-41.5__	.500	.098	.031	7°	.500		●
ZCEA-52__	.625	.118	.031	7°	.550		●
ZCEG-52__	.625	.118	.031	7°	.550		●
ZCEA-62__	.750	.118	.031	7°	.625		●
ZCEG-62__	.750	.118	.031	7°	.625		●
ZCEA-82.5__	1.000	.157	.031	7°	.850		●
ZCEG-82.5__	1.000	.157	.031	7°	.850		●

- All Materials
- Cast Iron
- Hardened Materials
- Steel
- Aluminum / Non-Ferrous
- Stainless Steel
- Heat Resistant Super Alloys