

(Limited Time Promotional Offer)



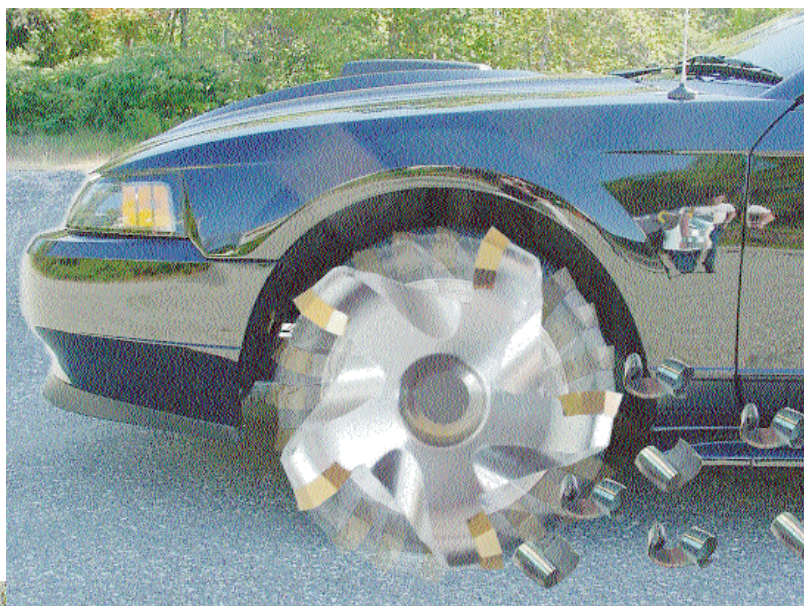
\$229.95 includes:

- (1) XTRF3.00PN45OE5R1.00
- (5) OECH-534W520 GR LT-40

or substitute another stocked grade at 24% savings

**NEW
&
Improved!**

- Lighter Weight
- Improved Chip Evacuation
- Less Chip Resistance



Promotion Code:
XTRFPM

LOVEJOY Tool Company



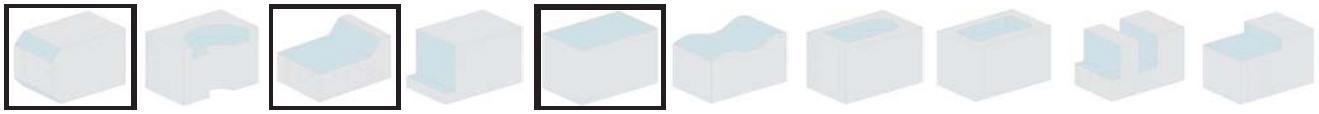
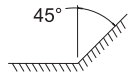
LOVEJOY Tool Company, Inc.

1-800-TheVermontMillPeople

(1-800-843-8376)

www.lovejoytool.com

XR XTreme 45° Style



- Multi-purpose positive/negative geometry optimizes horsepower utilization
- Engineered to perform at accelerated spindle velocities
- Pockets accept either round or octagon inserts to extend application range
- Staggered insert spacing counters harmonic vibration (chatter) on 4.00 dia. and up only
- Inserts available in NEW PVD AlTiN coated grades 586XRm and 606jRm

15° Pos Axial
3° Neg Radial
1° Dish

• High Shear XR - "XTREME" Style

Product Number	D	OD	B	H	A	DOC	Insert	Teeth	Weight
XTRF3.00PN45OE5R1.00	3.00	3.366	1.000	2.00	45° / R.312	.173 / .312	OECH-534_ / RECH-53_	5	2.40

Insert I.C. Thickness	Insert	Insert	Insert	Insert	Insert Screw	Insert Screw Wrench
.625 x .188	OECH-534W520	OECH-534-10F	RECH-53W520	RECH-53-10F	3605-0001-0023	1557-TX20

Material	SFPM	FPT	Primary	Secondary
PH Type Stainless Steel 17-4, 15-5, 13-8	500-1200	.003-.015	OECH-534-10F GR 606jRm	OECH-534W520 GR LTC-14
Austenitic Stainless Steel 302, 304, 316	400-1350	.003-.015	OECH-534-10F GR 586XRm	OECH-534W520 GR LTC-10
Titanium Alloy 3A1-2.5V, 5A16Sn-2Zr-1mo, 6A14V	120-325	.003-.015	RECH-53-10F GR 586XRm	RECH-53-10F GR LTC-10
Carbon Steel 1018, 1020, 1215	600-1500	.003-.020	OECH-534W520 GR 606jRm	OECH-534W520 GR LTC-14
Alloyed Steel 4130, 4340, 6150	400-1200	.003-.020	OECH-534W520 GR 606jRm	OECH-534W520 GR LTC-14
Tool Steel	350-1000	.003-.020	OECH-534W520 GR 606jRm	OECH-534W520 GR LTC-14
Nickel Based Material K-Monel, Inconel 625, A286	100-650	.003-.015	RECH-53-10F GR 586XRm	RECH-53-10F GR LTC-10
Aluminum 2024, 6061, 7072	900-4000	.003-.015	OECH-534-10F GR LTC-10	RECH-53-10F GR LTC-10



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