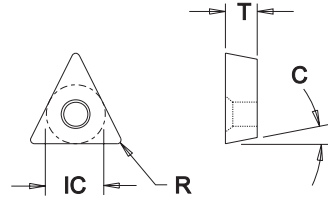


TDCB Type

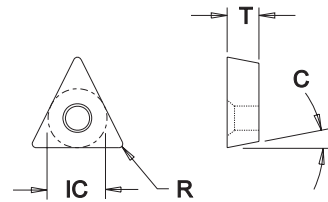
for "BNS" Series cutters



Insert Dimensional & Grade Specifications												
Insert Number	IC	T	R	C	Coated Grades					Uncoated Grades		
					586XRm	606jRm	LT-50	LT-45	LT-40	LTC-14	LTC-10	
TDCB-2.532	0.312	0.094	0.031	16°							●	●●●
TDCB-2.532B	0.312	0.094	0.031	16°			●●●					
TDCB-2.532J	0.312	0.094	0.031	16°								●●●
TDCB-324B	0.375	0.126	0.062	16°			●●●					
TDCB-324J	0.375	0.126	0.062	16°								

TPCB Type

for "BNS" Series cutters



Insert Dimensional & Grade Specifications												
Insert Number	IC	T	R	C	Coated Grades					Uncoated Grades		
					586XRm	606jRm	LT-50	LT-45	LT-40	LTC-14	LTC-10	
TPCB-322B	0.375	0.126	0.031	11°			●●●			●		
TPCB-322J	0.375	0.126	0.031	11°								●●●
TPCB-324	0.375	0.126	0.062	11°				●●				
TPCB-324B	0.375	0.126	0.062	11°		●	●●●			●	●	
TPCB-433B	0.500	0.188	0.047	11°			●●●			●		
TPCB-433J	0.500	0.188	0.047	11°								●●●
TPCB-434	0.500	0.188	0.062	11°				●●				
TPCB-434B	0.500	0.188	0.062	11°		●	●●●			●	●	●●●
TPCB-434J	0.500	0.188	0.062	11°	●●●							●●●

- All Materials
- Cast Iron
- Hardened Materials
- Steel
- Aluminum / Non-Ferrous
- Stainless Steel
- Heat Resistant Super Alloys

