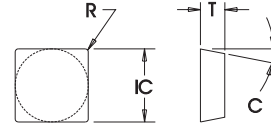
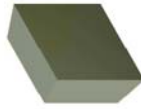


# Inserts

# Conventional

## SPE Type

for "170, 175, 180, 185, GXS, GXSH, GTAH, SDX, SX, EMS, NXS" Series cutters



### Insert Dimensional & Grade Specifications

Insert Number	IC	T	R	C	Coated Grades					Uncoated Grades							
					586XRm	606jRm	LT-50	LT-45	LT-40	M+	LTM	LTC-83	LTC-22	LTC-21	LTC-14	LTC-10	
SPE-322	0.375	0.126	0.031	11°	●●●●	●				●			●●●			●	●●●
SPE-322T	0.375	0.126	0.031	11°	●●●●	●										●	●●●
SPE-422	0.500	0.126	0.031	11°				●●●		●				●●●		●	●●●
SPE-422B	0.500	0.126	0.031	11°			●●●			●	●	●					
SPE-422T	0.500	0.126	0.031	11°												●	
SPE-422V	0.500	0.126	0.031	11°			●●●			●	●						
SPE-432	0.500	0.188	0.031	11°	●●●●	●				●			●			●	●●●
SPE-432B	0.500	0.188	0.031	11°			●●●			●							
SPE-432T	0.500	0.188	0.031	11°						●						●	
SPE-432V	0.500	0.188	0.031	11°			●●●			●							
SPE-432W515	0.500	0.188	0.031	11°						●							
SPE-433V	0.500	0.188	0.047	11°						●							
SPE-434	0.500	0.188	0.062	11°									●				
SPE-434B	0.500	0.188	0.062	11°						●							
SPE-434T	0.500	0.188	0.062	11°												●	●●●
SPE-532	0.625	0.188	0.031	11°						●							
SPE-532B	0.625	0.188	0.031	11°												●	
SPE-533B	0.625	0.188	0.047	11°												●	
SPE-533T	0.625	0.188	0.047	11°												●	
SPE-632	0.750	0.188	0.031	11°						●						●	
SPE-632T	0.750	0.188	0.031	11°												●	
SPE-634	0.750	0.188	0.062	11°	●●●●								●●●			●	
SPE-634B	0.750	0.188	0.062	11°			●●●			●	●						
SPE-634M	0.750	0.188	0.062	11°									●●●				
SPE-634T	0.750	0.188	0.062	11°												●	
SPE-634V	0.750	0.188	0.062	11°			●●●			●	●						
SPE-634W515	0.750	0.188	0.062	11°		●		●●●									

- All Materials
- Cast Iron
- Steel
- Stainless Steel
- Hardened Materials
- Aluminum / Non-Ferrous
- Heat Resistant Super Alloys



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