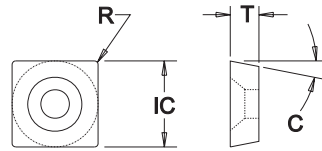


SDEB Type



for "CEM, CE-45" Series cutters

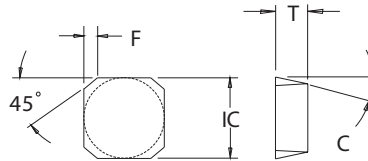
SPEB Type



| Insert Dimensional & Grade Specifications | | | | | | | | | | |
|---|-------|-------|-------|-----|---------------|--------|-------|-------|-----------------|--------|
| Insert Number | IC | T | R | C | Coated Grades | | | | Uncoated Grades | |
| | | | | | 586XRm | 606jRm | LT-50 | LT-40 | LTC-14 | LTC-10 |
| SDEB-321 | 0.375 | 0.126 | 0.015 | 16° | | ● | | | ● | |
| SDEB-321B | 0.375 | 0.126 | 0.015 | 16° | | | ●●● | ● | | |
| SDEB-321J | 0.375 | 0.126 | 0.015 | 16° | | | | | | ●●● |
| SDEB-322 | 0.375 | 0.126 | 0.031 | 16° | | | | ● | ● | ●●● |
| SPEB-321 | 0.375 | 0.126 | 0.015 | 11° | | | | | ● | |
| SPEB-321B | 0.375 | 0.126 | 0.015 | 11° | | | ●●● | | | |
| SPEB-321J | 0.375 | 0.126 | 0.015 | 11° | | | | | | ●●● |
| SPEB-322 | 0.375 | 0.126 | 0.031 | 11° | | | | ● | ● | ●●● |

SEAN Type

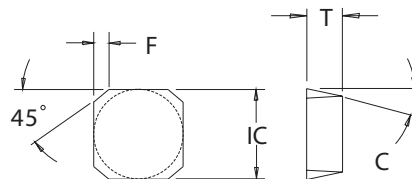
for "JXS" Series cutters



| Insert Dimensional & Grade Specifications | | | | | | | | | | | |
|---|-------|-------|-------|-----|---------------|--------|-------|-------|-----------------|--------|--------|
| Insert Number | IC | T | F | C | Coated Grades | | | | Uncoated Grades | | |
| | | | | | 586XRm | 606jRm | LT-50 | LT-40 | LTC-21 | LTC-14 | LTC-10 |
| SEAN-42AFN | 0.500 | 0.126 | 0.061 | 20° | ●●● | ● | | | ●●● | | |
| SEAN-42AFTN | 0.500 | 0.126 | 0.061 | 20° | ●● | ● | | ● | | | ● |

SEC Type

for "465, FXS, JXS" Series cutters



| Insert Dimensional & Grade Specifications | | | | | | | | | | | | | |
|---|-------|-------|-------|-----|---------------|--------|-------|-------|-------|-----------------|--------|--------|--------|
| Insert Number | IC | T | F | C | Coated Grades | | | | | Uncoated Grades | | | |
| | | | | | 586XRm | 606jRm | LT-50 | LT-45 | LT-40 | LTC-83 | LTC-22 | LTC-14 | LTC-10 |
| SEC-42A4 | 0.500 | 0.126 | 0.062 | 20° | ●●● | ● | | ●● | ● | ●●● | ●●● | ● | ●●● |
| SEC-42A4B | 0.500 | 0.126 | 0.062 | 20° | | | ●●● | | | | | | |
| SEC-42A4W515 | 0.500 | 0.126 | 0.062 | 20° | ●●● | ● | | ●● | ● | | | ● | ●●● |
| SEC-53A5 | 0.625 | 0.188 | 0.078 | 20° | ●●● | ● | | ●● | ● | ●●● | | ● | |
| SEC-53A5B | 0.625 | 0.188 | 0.078 | 20° | | | ●●● | | | | | | |
| SEC-53A5W515 | 0.625 | 0.188 | 0.078 | 20° | | ● | | | ● | | | ● | |
| SEC-63A8 | 0.750 | 0.188 | 0.125 | 20° | ●●● | | | | | | | | |
| SEC-63A8W515 | 0.750 | 0.188 | 0.125 | 20° | | ● | | | | | | ● | |

- All Materials
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