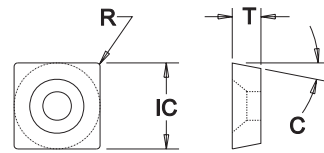


SDEB Type



for "CEM, CE-45" Series cutters

SPEB Type



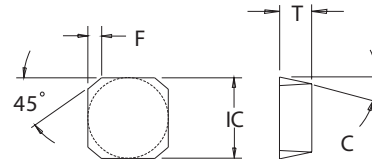
Insert Dimensional & Grade Specifications

Insert Number	IC	T	R	C	Coated Grades				Uncoated Grades	
					586XRm	606jRm	LT-50	LT-40	LTC-14	LTC-10
SDEB-321	0.375	0.126	0.015	16°		●			●	
SDEB-321B	0.375	0.126	0.015	16°			●●●	●		
SDEB-321J	0.375	0.126	0.015	16°						●●●
SDEB-322	0.375	0.126	0.031	16°				●	●	●●●
SPEB-321	0.375	0.126	0.015	11°					●	
SPEB-321B	0.375	0.126	0.015	11°			●●●			
SPEB-321J	0.375	0.126	0.015	11°						●●●
SPEB-322	0.375	0.126	0.031	11°				●	●	●●●

SEAN Type



for "JXS" Series cutters



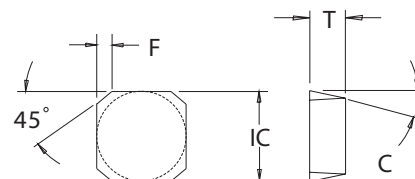
Insert Dimensional & Grade Specifications

Insert Number	IC	T	F	C	Coated Grades				Uncoated Grades		
					586XRm	606jRm	LT-50	LT-40	LTC-21	LTC-14	LTC-10
SEAN-42AFN	0.500	0.126	0.061	20°	●●●●	●			●●●		
SEAN-42AFTN	0.500	0.126	0.061	20°	●●	●		●			●

SEC Type



for "465, FXS, JXS" Series cutters



Insert Dimensional & Grade Specifications

Insert Number	IC	T	F	C	Coated Grades					Uncoated Grades			
					586XRm	606jRm	LT-50	LT-45	LT-40	LTC-83	LTC-22	LTC-14	LTC-10
SEC-42A4	0.500	0.126	0.062	20°	●●●●	●		●●	●	●●●	●	●	●●●
SEC-42A4B	0.500	0.126	0.062	20°			●●●						
SEC-42A4W515	0.500	0.126	0.062	20°	●●●●	●		●●	●			●	●●●
SEC-53A5	0.625	0.188	0.078	20°	●●●●	●		●●	●	●●●		●	
SEC-53A5B	0.625	0.188	0.078	20°			●●●						
SEC-53A5W515	0.625	0.188	0.078	20°		●			●			●	
SEC-63A8	0.750	0.188	0.125	20°	●●●●								
SEC-63A8W515	0.750	0.188	0.125	20°		●							

● All Materials

● Cast Iron

● Hardened Materials

● Steel

● Aluminum / Non-Ferrous

● Stainless Steel

● Heat Resistant Super Alloys