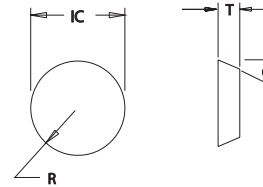


Inserts

Conventional

REC Type



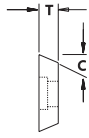
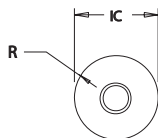
Insert Dimensional & Grade Specifications

Insert Number	IC	T	R	C	Coated Grades				Uncoated Grades		
					586XRm	606jRm	LT-50	LT-40	LTC-83	LTC-14	LTC-10
REC-63	0.750	0.188	0.375	20°	● ● ● ●	●					
REC-63W520	0.750	0.188	0.375	20°	● ● ●	●					

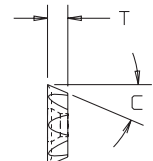
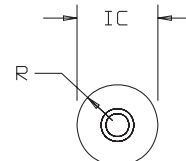
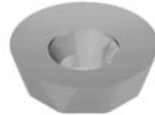
RECH Type

for "255, XR" Series cutters

RECH-10F Type



Flat Face



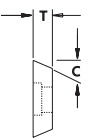
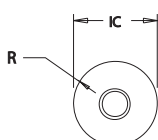
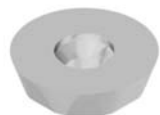
+10° Dished Face

Insert Dimensional & Grade Specifications

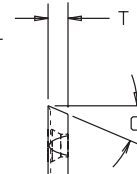
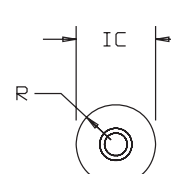
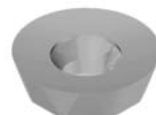
Insert Number	IC	T	R	C	Coated Grades				Uncoated Grades		
					586XRm	606jRm	LT-50	LT-40	LTC-21	LTC-14	LTC-10
RECH-43-10F	0.500	0.188	0.250	23°	● ● ● ●						● ●
RECH-43W520	0.500	0.188	0.250	23°	● ●	●					
RECH-53-10F	0.625	0.188	0.312	23°	● ● ● ●	●					
RECH-53W520	0.625	0.188	0.312	23°	● ●	●		●		●	
RECH-63-10F	0.750	0.188	0.375	23°	● ● ● ●	●		●	● ● ●		● ● ●
RECH-63W520	0.750	0.188	0.375	23°	● ●	●		●		●	● ● ●

RSECH Type

for "356" Series cutters



Flat Face



+10° Dished Face

Insert Dimensional & Grade Specifications

Insert Number	IC	T	R	C	Coated Grades				Uncoated Grades		
					586XRm	606jRm	LT-50	LT-40	LTC-21	LTC-14	LTC-10
RSECH-43-10F	0.500	0.188	0.250	23°	● ● ● ●						● ●
RSECH-43W520	0.500	0.188	0.250	23°	● ●	●				●	● ● ●

● All Materials

● Cast Iron

● Hardened Materials

● Steel

● Aluminum / Non-Ferrous

● Stainless Steel

● Heat Resistant Super Alloys