

Inserts

Conventional

LCEG Type

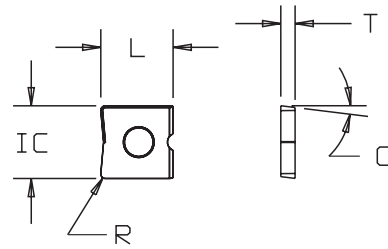
LCEA Type



Chip Breaker Style



for "558" Series cutters

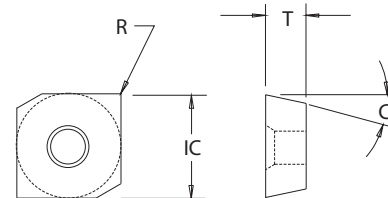


LCEA / G Insert Dimensional and Grade Specifications

Insert Number	IC	T	R (Min.) *	C	L	All Materials Finishing and Light Roughing Only	
						LTC-10	LT-90
LCEA-41.5__	.500	.098	.031	7°	.500		●
LCEG-41.5__	.500	.098	.031	7°	.500		●
LCEA-52__	.625	.118	.031	7°	.550		●
LCEG-52__	.625	.118	.031	7°	.550		●
LCEA-62__	.750	.118	.031	7°	.625		●
LCEG-62__	.750	.118	.031	7°	.625		●
LCEA-82.5__	1.000	.157	.031	7°	.850		●
LCEG-82.5__	1.000	.157	.031	7°	.850		●

LDEB-32 Type

LEEB-32 Type



for "CEM, BNS" Series cutters

Insert Dimensional & Grade Specifications

Insert Number	IC	T	R	C	Coated Grades					Uncoated Grades		
					586XRm	606jRm	LT-50	LT-45	LT-40	LTC-21	LTC-14	LTC-10
LDEB-321	0.375	0.126	0.015	16°	● ● ● ● ●	●					●	● ● ● ●
LDEB-321B	0.375	0.126	0.015	16°			● ● ●					
LDEB-322	0.375	0.126	0.031	16°								● ● ● ●
LDEB-322B	0.375	0.126	0.031	16°					●			
LEEB-321	0.375	0.126	0.015	20°	● ● ● ● ●	●			●		●	● ● ● ●
LEEB-321B	0.375	0.126	0.015	20°			● ● ●					

● All Materials

● Cast Iron

● Hardened Materials

● Steel

● Aluminum / Non-Ferrous

● Stainless Steel

● Heat Resistant Super Alloys