

557 HG Series Tools

(Helical Grind)

on the cutting

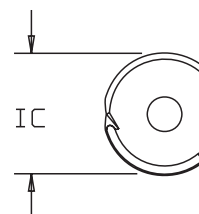


Made in the

BCCG Style



Used for finishing



Note: for more information on insert sizes visit www.lovejoytool.com

(Locate inserts, carbide, screw-on style, on the web site)

557 HG Series - Insert					
Nomenclature	IC	Min. DOC (Recommended)	Max. DOC (Recommended)	Material to be Machined	
BCCG 2.51 FE GR 902XRm	.312	.005	.005	Ferrous	
BCCG 2.51 SS GR 904XRm	.312	.005	.005	Stainless	
BCCG 2.51 TI GR 908XRm	.312	.005	.005	Titanium	
BCCG 2.51 AL GR 908XRm	.312	.005	.005	Aluminum	
BCCG 31.5 FE GR 902XRm	.375	.005	.005	Ferrous	
BCCG 31.5 SS GR 904XRm	.375	.005	.005	Stainless	
BCCG 31.5 TI GR 908XRm	.375	.005	.005	Titanium	
BCCG 31.5 AL GR 908XRm	.375	.005	.005	Aluminum	
BCCG 41.5 FE GR 902XRm	.500	.005	.010	Ferrous	
BCCG 41.5 SS GR 904XRm	.500	.005	.010	Stainless	
BCCG 41.5 TI GR 908XRm	.500	.005	.010	Titanium	
BCCG 41.5 AL GR 908XRm	.500	.005	.010	Aluminum	
BCCG 52 FE GR 902XRm	.625	.005	.015	Ferrous	
BCCG 52 SS GR 904XRm	.625	.005	.015	Stainless	
BCCG 52 TI GR 908XRm	.625	.005	.015	Titanium	
BCCG 52 AL GR 908XRm	.625	.005	.015	Aluminum	
BCCG 62 FE GR 902XRm	.750	.005	.020	Ferrous	
BCCG 62 SS GR 904XRm	.750	.005	.020	Stainless	
BCCG 62 TI GR 908XRm	.750	.005	.020	Titanium	
BCCG 62 AL GR 908XRm	.750	.005	.020	Aluminum	
BCCG 82.5 FE GR 902XRm	1.000	.005	.025	Ferrous	
BCCG 82.5 SS GR 904XRm	1.000	.005	.025	Stainless	
BCCG 82.5 TI GR 908XRm	1.000	.005	.025	Titanium	
BCCG 82.5 AL GR 908XRm	1.000	.005	.025	Aluminum	
BCCG 103 FE GR 902XRm	1.250	.005	.030	Ferrous	
BCCG 103 SS GR 904XRm	1.250	.005	.030	Stainless	
BCCG 103 TI GR 908XRm	1.250	.005	.030	Titanium	
BCCG 103 AL GR 908XRm	1.250	.005	.030	Aluminum	

Note: Special insert IC sizes are also available

Note: FE, SS, TI and AL indicate HELICAL GRIND (HG) for the listed materials

AD1020



LOVEJOY Tool Co., Inc. 1-800-843-8376

