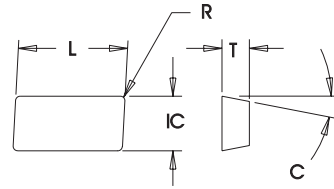


CKDE Type

for "LSM" Series cutters



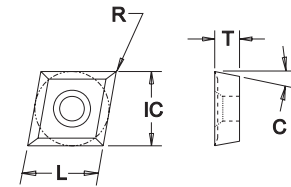
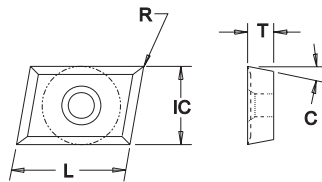
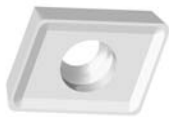
Insert Dimensional & Grade Specifications

Insert Number	IC	L	T	R	C	Coated Grades					Uncoated Grades	
						586XRm	606jRm	LT-50	LT-45	LT-40	LTC-14	LTC-10
CKDE-3432R	0.375	1.00	0.188	0.031	16°	●●●●			●●●●	●	●	●●
CKDE-3434R	0.375	1.00	0.188	0.062	16°				●●●●			

CPEH-322 Type

and CPEH-3263 Type

CPEH-32 Type



for "HPEM, HPSM, 290, 291, 293" Series cutters

Insert Dimensional & Grade Specifications

Insert Number	IC	L	T	R	C	Coated Grades						Uncoated Grades		
						586XRm	606jRm	LT-5565	LT-50	LT-45	LT-40	LTC-21	LTC-14	LTC-10
CPEH-32.52-4W	0.375	0.375	0.156	0.031	11°	●●●●	●			●●	●		●	●●
CPEH-32.52-4WB	0.375	0.375	0.156	0.031	11°				●●●					
CPEH-322.52-4W	0.375	0.500	0.156	0.031	11°	●●●●	●			●●	●		●	●●
CPEH-322.52-4WB	0.375	0.500	0.156	0.031	11°				●●●					
CPEH-32.63-2-4W	0.375	0.659	0.188	0.032	11°	●●●●	●						●	●●
CPEH-32.63-4-4W	0.375	0.659	0.188	0.062	11°	●●●●	●						●	●●
CPEH-32.63-4-4WL*	0.375	0.659	0.188	0.062	11°	●●●●	●						●	●●
CPEH-32.63-6-4W	0.375	0.659	0.188	0.094	11°	●●●●	●						●	●●
CPEH-32.63-8-4W	0.375	0.659	0.188	0.125	11°	●●●●	●						●	●●
CPEH-32.63-12-4W	0.375	0.659	0.188	0.188	11°	●●●●	●						●	●●
CPEH-3263-4LFW815B*	0.375	0.659	0.188	0.188	11°			●						
CPEH-3263-4RFW815B	0.375	0.659	0.188	0.188	11°			●						

* Use RH inserts for dimensions & Grade selections.

● All Materials

● Cast Iron

● Hardened Materials

● Steel

● Aluminum / Non-Ferrous

● Stainless Steel

● Heat Resistant Super Alloys

